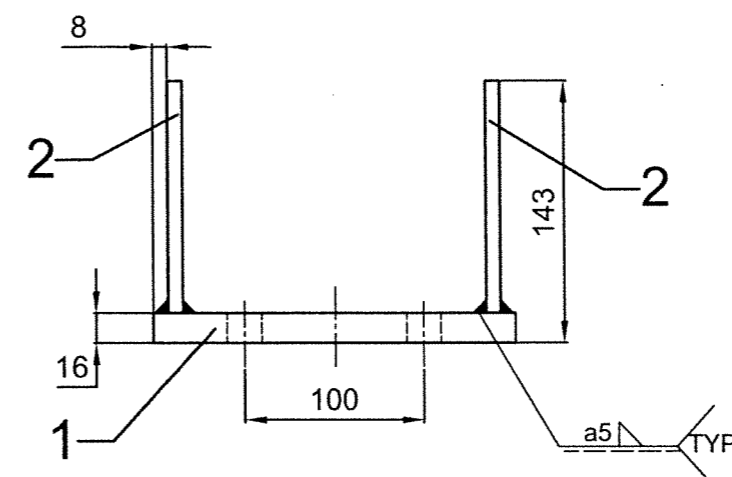
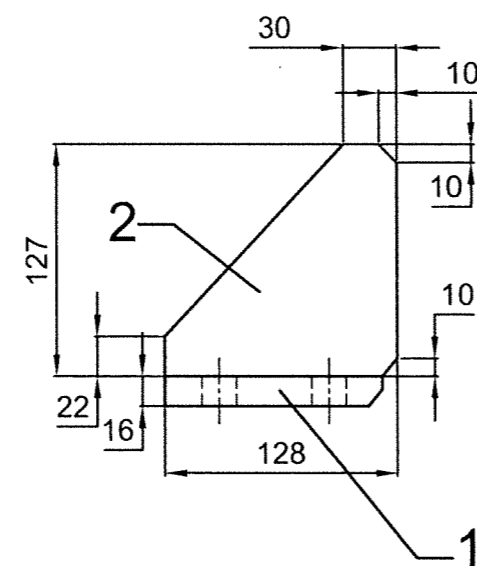
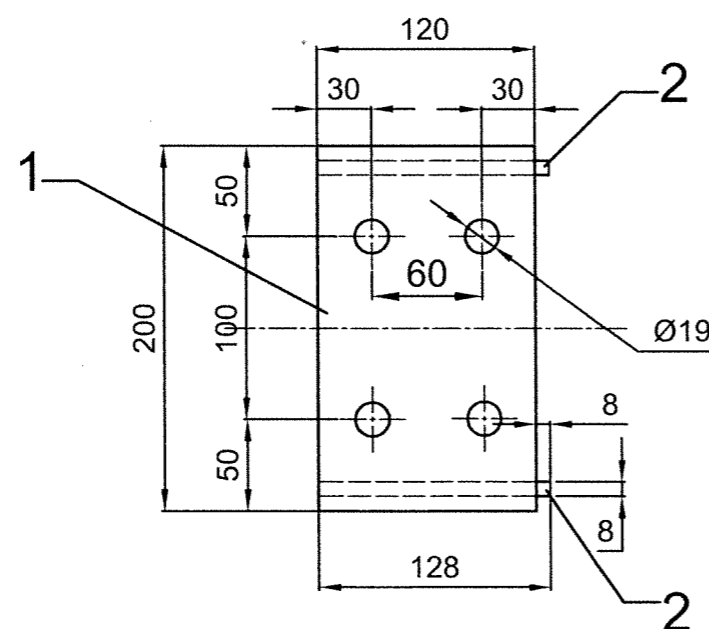


SURFACE TEXTURE

DRG. No.  
849-83033

NOTE :-

1. ALL WELD SURFACE TO BE CLEANED.
2. OPEN TOLERANCE TO DRG.NO ICF/STD-9-0-001 SHALL BE FOLLOWED.



2	2	849-83034	SIDE BRACKET 128 X 127 X 8 THK
1	1	849-83031	TOP COVER 200 X 120 X 16 THK
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION

PRODUCT

MEMU 3 PHASE

APPROVED	11/06/19	MAT	SCALE
CHECKED	11/6/19		1:5 & NOTED
DRAWN	11/6/19	849	
TRACED		MODEL	NEXT ASSEMBLY
STANDARDS		MATERIAL CODE	QTY.
BEML LIMITED		TITLE	
PRODUCT DESIGN		AWS BRACKET	
BANGALORE COMPLEX		DRG.No.	849-83033
		Wt.Kg.	SHEET OF
		ALT.	

△ <sup>x</sup>				GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
△ <sup>x</sup>				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
△ <sup>x</sup>				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
△ <sup>x</sup>				1. DIMENSIONAL TOLERANCES FOR SHEET -METAL AND WELDED STRUCTURE REF. RD-227	3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244											
△ <sup>x</sup>				2. QUALITY OF WELD JOINTS REF. RD-230	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
△ <sup>x</sup>				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
REVISION	DATE	CHANGE	BY/APP	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				